

Technical Data Sheet

Matrixx SPP1A35CCBK

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General	
Filler / Reinforcement	• Glass\Talc, 35% Filler by Weight
Features	• Chemically Coupled • Copolymer
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.18	1.18 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°c/2.16 Kg)	4.0 g/10 min	4.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	10500 psi	72.4 MPa	ASTM D638
Flexural Modulus - Tangent	790000 psi	5450 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°f (23°c), 0.125 In (3.18 Mm)	1.3 ft·lb/in	69 J/m	ASTM D256

Additional Information
1E9R1A/PR1933 Revision: 5/2/2020

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 to 220 °F	82 to 104 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	350 to 430 °F	177 to 221 °C
Middle Temperature	350 to 430 °F	177 to 221 °C
Front Temperature	350 to 430 °F	177 to 221 °C
Processing (Melt) Temp	390 to 440 °F	199 to 227 °C
Mold Temperature	70 to 120 °F	21 to 49 °C
Injection Rate	Moderate	Moderate
Back Pressure	20.0 to 300 psi	0.138 to 2.07 MPa
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

- Drying not normally required
- Injection Booster Pressure: Maximum without flash, 60% of machine maximum, target
- Screw Speed: Slow to Medium

Notes

These are typical property values not to be construed as specification limits.